(Built-Up System) Solventless Epoxy Resin Floor



The Product	epoxy coating design self-smoothing floors mortar leveling. It m cleanable, joint-less	suilt-Up System) is a 98% solid ned for using as a high build flu- s, broadcast floors, textured co lakes the industrial floors dust- and good abrasion resistance ole in a wide range of attractive	oor coatings, patings and .free, easily . Its finishing
Uses	traffic exposure	factory floors g plants floor surfaces subjected to lig and mechanical abuse sectors where a clean working	
Advantages	<ul> <li>» Seamless and r</li> <li>» Economical to u</li> <li>» Good workabilit (Subjected to a)</li> </ul>	e against light and foot traffic monolithic application use due to its easiness and tim y for easy and fast application pprove by Cemseal's technical or accurate on-site mixing	C C
<u>Technical &amp; Physical Data</u> Compressive Strength Flexural Strength Colour	55 N/mm <sup>2</sup> 15 N/mm <sup>2</sup> Component A Component B	Liquid / Standard colour char Liquid / Clear	
Packaging	Component C Component A + B Component C Component C	Pre-weighed Powder / Silica 30 kg/set 25 kg/bag - Powder 50 kg/bag - Silica sand / Agg	
Mixing Ratio Coverage Pot Life at 25'C Curing Time at 25'C	Self-Smoothing Broadcast Mortar Leveling 1.60 kg/m2/mm 20 minutes Foot Traffic Fully Cured	A+B:C = 1:1 A+B:C = 1:2 A+B:C = 1:2 24 hours After 7 days	<b>Cemseal Industries Sdn Bhd</b> (Co. No.884153-T) 9 & 11, Jalan Besi, Taman Sri Putri, 81300 Skudai, Johor,
Thinner / Cleaner	Fully Cured Xylene or M.E.K. So	After 7 days Ivent	West Malaysia

12 months of kept in a cool dry sheltered place

T +607-558 3320 F +607-556 9127 E info@cemseal.com.my

Shelf Life

## Method of Statement

Substrate Preparation	NEW CONCRETE: The surface must be firm, dry, clean, free of dirt, oil, grease and all other foreign matter. The age of new concrete must be at least 28 days and a minimum tensile strength of 200 psi is required of the prepared surface before coating. Mechanical methods such as short blasting, scarifying or sand blasting should be carried out to remove the weak layer of surface laitance. Acid etching is possible but less desirable. Care must be taken to ensure all residue acid must be remove with clean water before priming.
	EXISTING CONCRETE : The surface must be existing structurally sound, dry and free of all contaminants. Weak or contaminated concrete must be remove until sound concrete is realized. Old coating, toppings, waxes, oils etc must be removed by mechanical methods. Acid etching is possible but less desirable. Care must be taken to ensure all residue acid must be remove with clean water before priming.
Priming	Apply by roller one coat of Epoxy Penetrating Primer. Allow it to become dry overnight before applying Cemseal E200SL Solventless Epoxy Floor Coating.
Mixing	Cemseal E200SL (Built-up System) is supplied in pre-weighed and blended units. First pour the liquid Component A into a suitable container and stir with a slow speed paddle stirrer. Slowly, add Component B until a consistent colour is achieved.
Application	Pour the mixed material on to the primed substrate, spread with a trowel or squeegee to the desired thickness and coverage rate and allow it to self-smooth. The material must be rolled with a spike-rolled on completion to remove and release any air entrapped in the system. Rolling must be done immediately after placing the material. Do not attempt to float the setting surface.
Limitation	Do not apply over moisture, in damp or wet concrete or rising dampness conditions.
	The application of Cemseal E200SL (Built-up System) is not possible at below 15°C and on frozen surface.

For Further	Cemseal Industries Sdn Bhd (Company No. 884153-T)			
Information	No. 9 & 11, Jalan Besi, Taman Sri Putri, 81300 Skudai, Johor, West Malaysia. Tel : 607-558 3320, Fax : 607-556 9127, E-mail : info@cemseal.com.my			
First Aid	In case of contact with eyes, skin or body wash immediately with clean fresh water or stand under shower and wash off. In case of inhaling of vapor or ingestion			
	remove to fresh air and do not induce vomiting. Obtain immediate medical treatment.			
Statement of	The technical information and application advice given in this Cemseal publication are based on the present state of our best scientific and practical knowledge.			
Responsibility	As the information herein is of a general nature no assumption can be made as to a products suitability for a particular use or application and no warranty as to its			
	accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user, is responsible for checking the suitability of			
	products for their intended use.			
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